

PRODUCT SPECIFICATION:

APPEARANCE	MILKY LIQUID
VISCOSITY(S4, 50RPM)	1800 – 2000 CPS
SOLID CONTENT	26 – 28 %
APPLICATION TEMP.	-10°C TO 40°C
SERVICE TEMPERATURE	-10°C TO 60°C
SHELF LIFE	12 MONTHS
MAIN SOLVENT	HYDROCARBON SOLVENT

Product Description:

A premium quality, milky color, high viscosity adhesive formulated for PVC fitting and pipe bonding applications. It is easy-to-use, fast setting and offers superior bonding strength.

Applications:

Ideal for bonding and coupling of rigid PVC and UPVC pipes. It is safe for drinking water upon complete curing, irrigation, waste water, sanitary pipes and conduit etc.

Directions:

1. Surfaces must be clean, dry and free of dirt, grease, oil or water.
2. Stir adhesive before use.
3. Apply the adhesive to both surfaces to be bonded with a dry, clean brush to give a uniform coating, with heavier coat at the pipe end.
4. Allow the solvents to evaporate until the adhesive film is "tacky". It will take between 3 to 15 minutes depending upon weather condition.
5. Position the coated surfaces accurately before assemble them. Hold firmly for few seconds to allow initial bonding, then remove surplus adhesive should not be disturbed for 5 minutes.
6. 8 hours for drying time should be allowed before working pressure, and 24 hours before testing to 1 ½ working pressure.

Caution:

Avoid contact with eyes, skin and mouth.
Use in well ventilated area. In case of contact with eyes, flush with water immediately for 15 minutes. If irritation persists, seek medical attention.
Keep out of reach of children.

Storage:

Highly inflammable, keep away from heat source or naked flames. Store in dry and cool place with temperature below +25°C.
Use within 12 months from date of production.

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